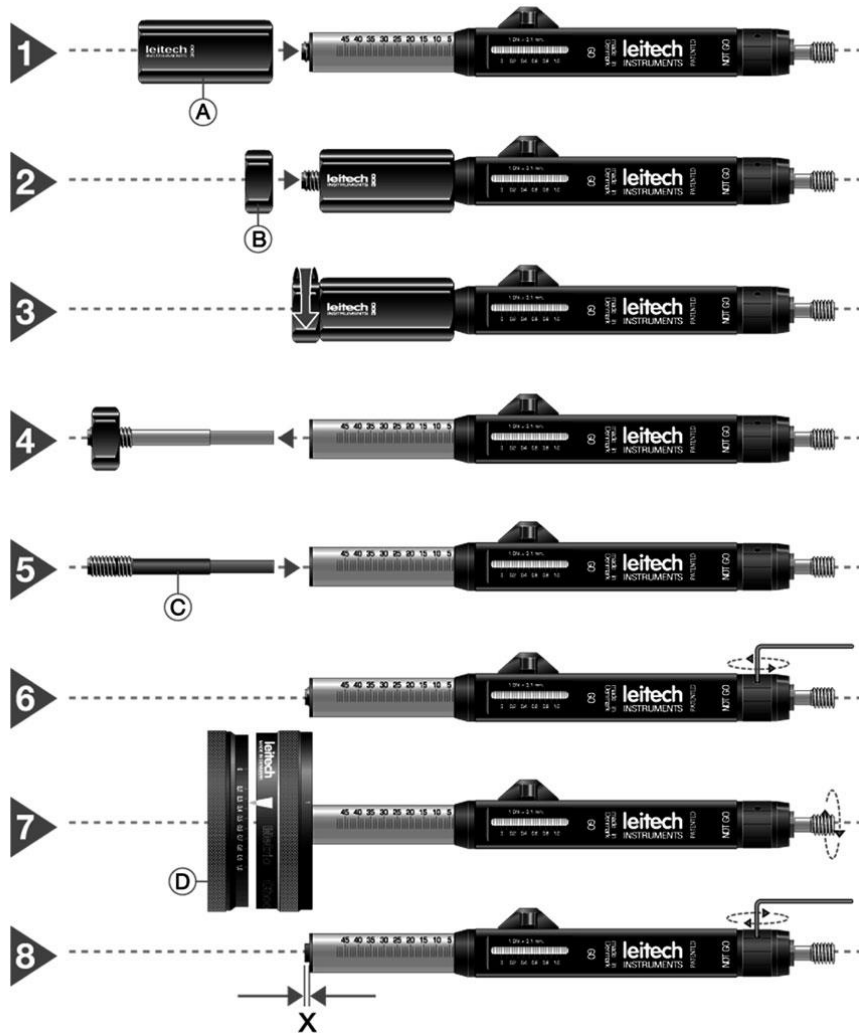


leitech



Leitech Speed

Follow points 1-11.

At point 5 the GO insert is fitted into position with the use of a plastic hammer.

Replacement of thread insert.

1. Screw of the wear bushing.
2. Push the measuring sleeve into the handle.
3. Turn the gauge until the milling in the edge of the plug adj. rod point against display, and the screw can be seen through the key hole.
4. The key is entered in the key hole and thread the screw of the plug adj. rod.
5. The screw is loosened by turning the key against clock direction.
6. Take out the key and pull out the thread insert and plug adj. rod.
7. The plug adjusting rod is placed in a vice with soft jaws, the insert is beaten with a gauge in proper size.
8. The new thread insert is mounted and is pushed or knocked into the plug adjusting rod.
9. The plug adjusting rod is lead over the motor axle and pushed into position. By correct assembly the edge of the coupling should lay 4 mm under the edge of the wearbushing.
10. The key is entered in the key hole, and the screw is tightened hard.
11. Screw on the wearbushing.

In connection with replacement and calibration you will need:

- | | |
|----|-------------------------------------|
| A. | 1 Removal sleeve |
| B. | 1 nut |
| C. | 1 interchangeable LEITECH GO insert |